

## ABSTRACT OF THE DISCLOSURE

In one embodiment, a beverage container is disclosed. The container includes a bottom portion formed to contain a consumable fluid and a top portion fixably coupled to the bottom portion so as to further contain the fluid and whereby the top portion and bottom portion are not detachable. The top portion comprising a drinking spout having a one-way valve, wherein the one-way valve opens to expel fluid from the bottom portion through the spout when a negative pressure is applied to the spout and the one-way valve closes to substantially prevent fluid from leaking out from the bottom portion through the spout when negative pressure is not applied to the spout. Methods for fabricating such container are also disclosed.